

(2)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2741

Job Sheet 200803



Part No: D2741

Job Qty: 40 pcs

Part Name: Replacement Blade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/28/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev: D 00.11.15 Removed P/O turning - in house process EC IPP Rev: E 06-03-20 As Per
Rev C JLM IPP Rev: F

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	40 pcs		10/28/19	0.00	3.11	Bandsaw - 1		9/19/19
110	HAAS 4 Axis - B4B	40 pcs		10/28/19	1.00	27.45	HAAS - 1 - B4B		9/19/19
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	40 pcs		10/28/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S236386



Part: D2741

Job No: 200803

Serial No/Batch: S236386

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/01/19

140 Small Fab - 2 - B4B	40 pcs	10/28/19	0.00 0.68	QC 8 - 76	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	88-6
				Small Fab - 3 - B4B	QC DEC 19 2019
				Small Fab - 4 - B4B	SYG
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
150 QC 5	40 pcs	10/28/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	DAS
				QC 5 - 30	40
				QC 5 - 40	DEC 19 2019 8-89
				QC 5 - 61	
				QC 5 - 81	
160 Outsource - 1 - Heat Treat	40 pcs	10/28/19		ATL002-VC	51 K8 2020-01-06
170 Packaging 2-1 - Receive - B4B	40 pcs	10/28/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	110 MAR 02 2020
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	

						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
180 QC 6	40 pcs	10/28/19	0.00	0.00		QC 6 - 9	DAS 40 8-89
						QC 6 - 68	DAS 82 9-89
						QC 6 - 61	
						QC 6 - 40	MAR 02 2020
						QC 6 - 81	
190 Handfinish - 4-1-Assembly-B4B	40 pcs	10/28/19	0.00	2.47		Handfinish - 4 - 1 - B4B	del 20.3-3
						Handfinish - 4 - 10 - B4B	
						Handfinish - 4 - 11 - B4B	
						Handfinish - 4 - 12 - B4B	
						Handfinish - 4 - 13 - B4B	
						Handfinish - 4 - 14 - B4B	
						Handfinish - 4 - 15 - B4B	
						Handfinish - 4 - 2 - B4B	
						Handfinish - 4 - 3 - B4B	
						Handfinish - 4 - 4 - B4B	
						Handfinish - 4 - 5 - B4B	
						Handfinish - 4 - 6 - B4B	
						Handfinish - 4 - 7 - B4B	
						Handfinish - 4 - 8 - B4B	

9/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Handfinish - 4 - 9 - B4B		
200 Powdercoat - 2 White Gl(S)- B4B	40 pcs	10/28/19	0.00 1.02	Powdercoat - 1 - B4B	BFB2-03-04 04.	
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		
210 QC 3	40 pcs	10/28/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 68		
				QC 3 - 9		
				QC 3 - 40	DAS 40 9-89	
				QC 3 - 19	MAR 05 2020	
				QC 3 - 43		
				QC 3 - 24		
				QC 3 - 61		
				QC 3 - 81		
220 Packaging 3-1 - Stock - B4B	40 pcs	10/28/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 -		

Plex 9/18/19 8:49 AM Dart.lajeunesse.marie

				B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
230 QC 21 - SA	40 pcs	10/28/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		
				Broussard		

MAR 05 2020

Part Op 100 - (Bandsaw) Cut blanks 13.850" long +0.063" -0.000"

Descriptions: 110 - HAAS CNC Vertical Machine)1-Machine per folio FA108 ***SEE NOTE 9 FOR HOLES***

130 - QC8- Inspect parts - second check)

140 - (Small Fab: 1-Deburr 2-Bend per Dwg D2741

150 - (QC5- Insp ct part completeness to step on W/O)

160 - Issue P/O: _____ Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC)

Min. Yield Tensile Strength = 141 ksi Test report or Certification required ***Sand blast parts*** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***

170 - (Receive & Inspect for Damage & Mat'l Certs)Ensure Test report or Certification attached

180 - QC6- All purchased or subcontracted products)

190 - (Assemble as per dwg)clean with wash & wipe to remove oil

200 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel)START TIME: 9:40 OVEN TEMPERATURE: 320°

FINISH TIME: 10:10

210 - (QC3- Inspect Part Finish)

220 - (Identify as per dwg & Stock Location: _____)

230 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M4130NB0.500X03.000	4130 Bar 0.500 X 3.00	46.1640 ft (1.1541 ea)	100-Bandsaw - 1	<u>5215495 x46</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M4130NB0.500X03.000	46	1	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blade	1.500Inches ± 0.010	1.510 1.490		1.500
2	Blade	0.715Inches ± 0.010	0.725 0.705		.713
3	Blade	0.516Inches $+ 0.008$ $- 0.001$	0.524 0.515	Diameter	.517
4	Blade	2.000Inches ± 0.030	2.030 1.970		2.00
5	Blade	13.750Inches ± 0.010	13.760 13.740		13.750
6	Blade	1.060Inches $+ 0.012$ $- 0.001$	1.072 1.059	Diameter	1.061
7	Blade	0.150Inches ± 0.010	0.160 0.140		.150
8	Blade	2.930Inches ± 0.030	2.960 2.900		2.936
9	Blade	0.375Inches ± 0.010	0.385 0.365		.380
10	Blade	0.250Inches ± 0.030	0.280 0.220		.250
11	Blade	0.250Inches ± 0.030	0.280 0.220		.250

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045488**



Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

Attention: Bejenaru, Livia

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045488

PO Date: 1/6/20

Due Date: 1/24/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

2020-01-14

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200803	D2741	D2741	Replacement Blade : Various STC's Issue P/O: Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***	Firmed X40		1/24/20	40 pcs	0 pcs	40 pcs	\$18.415/pcs	\$736.60
Grand Total:												\$736.60

MAR 02 2020

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045488



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/14/20 9:59 AM Dart.Guerin.Kimberley

METCOR INC.

500 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél: 450-473-1884

Télécopieur / Fax administration: 450-491-5458

Télécopieur / Fax production: 450-491-6454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
341823	1

CLIENT / customer: 210

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LYNÉ A / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

COMMANDE DU CLIENT customer po	CLASSIFICATION PIÈCE part classification	MATÉRIEL material	MAÎTRE D'ŒUVRE prime contractor	PROGRAM
POHE045488	N/A	4130		
SPECIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN HARDEN AND TEMPER SAE AMS 2750/1 REV.H				
EXIGENCE / requirement	SPECIFICATIONS / specifications	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	34 - 40 HRC	40	36 - 37 HRC	
TENSILE (KSI)	152 - 182 KSI	1	156 - 186 KSI	DAS 82 9-89
Yield Strength	181 KSI MIN	1	180.8 - 180.8 KSI	MO
			METCOR REPORT #7135	MO
			METCOR REPORT #7135	MO
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
40	138	D2741 BLADE (40) D2741 JOB 200803 REF. RWD03263 1PAL-188		

COMMENTAIRES / comments

APPROUVÉ per / Approved by:

[Signature]

MET
71

DATE: 2020-02-27

24 Jan

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité

Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
341923	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB045488	N/A	4130		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

SAE AMS 2759/1 REV.H

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	34 - 40 HRC	40 (907)	35 - 37 HRC
TENSILE (KSI)	152 - 182 KSI	1	166 - 186 KSI METCOR REPORT # 7135 ; MO
Yield Strength	141 KSI MIN	1	160,6 - 180,6 KSI METCOR REPORT # 7135 ; MO

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
40	138	D2741 BLADE (40) D2741 JOB 200803 REF. RNC#3283 1PAL= 1BB

COMMENTAIRES / comments

APPROUVÉ par / Approved by:

Alexandre Deming



DATE: 2020-02-27

24 Jan

APPROUVÉ

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
341923	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB045488	N/A	4130		
SPÉCIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN HARDEN AND TEMPER SAE AMS 2759/1 REV.H				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	34 - 40 HRC	40 (907)	35 - 37 HRC	
TENSILE	152 - 182 KSI	1	166 - 166 KSI	
Yield	141 KSI MIN	1	METCOR REPORT # 7135 ; 160.6 - 160.6 KSI	MO MO
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
40	138	D2741 BLADE (40) D2741 JOB 200803 REF. RNC#3283 1PAL= 1BB		

COMMENTAIRES / comments

SALT HARDEN 1575F, 45MIN

SNAP TEMPER 400F, 2HRS

TEMPER 875F, 5HRS

Heat treatment (HT) was performed with equipment that meets the requirements of AMS2759 & AMS2750.

All HT operations were in compliance with AMS2759 and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with AMS2759 and the purchase order and was found to meet the requirements.

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METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

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Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
341923	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

DAS
82
9-89

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec AMS2759 et AMS 2750.

Le TT a été fait tel que requis par AMS2759 et toutes les vérifications et les tests demandés ont été faites et documentés.

Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec AMS2759 et le bon de commande et le matériel rencontre les exigences spécifiées.

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APPROUVÉ par / Approved by:

Vincent Cusack



DATE: 2020-02-27



Feb 26, 2020

AMS 2759 / 0.2% OFFSET YIELD / 1" GL.(4d)

Report No. 7135

Test Date 26-Feb-20 Testing Machine STM-100KN 0211506

Client DART AEROSPACE
Operator Mustapha Ouhab
Material 4130

PO POHB045488
W.O. 341923

Part # D2741

DAS
J-39

Strain Rate inch/inch/min 0.005

Load Cell S/N (TV110012), Units (LBS)

22480

Crosshead Speed (Inches / min) or Rate 0.5

Displacement Sensor

EZ.1-1 (5286)

Notes Ambient temperature : 24.6 °C

Results are in compliance with customer and specification

Test No	Specimen ID	Diameter (in)	Yield (kpsi)	Tensile (kpsi)	Total Elong (%)	RA (%)
15698	341923-1	0.250	160.6	166.0	14.9	61.1
	Mean	0.250	160.6	166.0	14.9	61.1
	Std Dev					
	Specification (min)		141.0	152.0		
	(max)			182.0		

By: 

Date: Feb 26, 2020

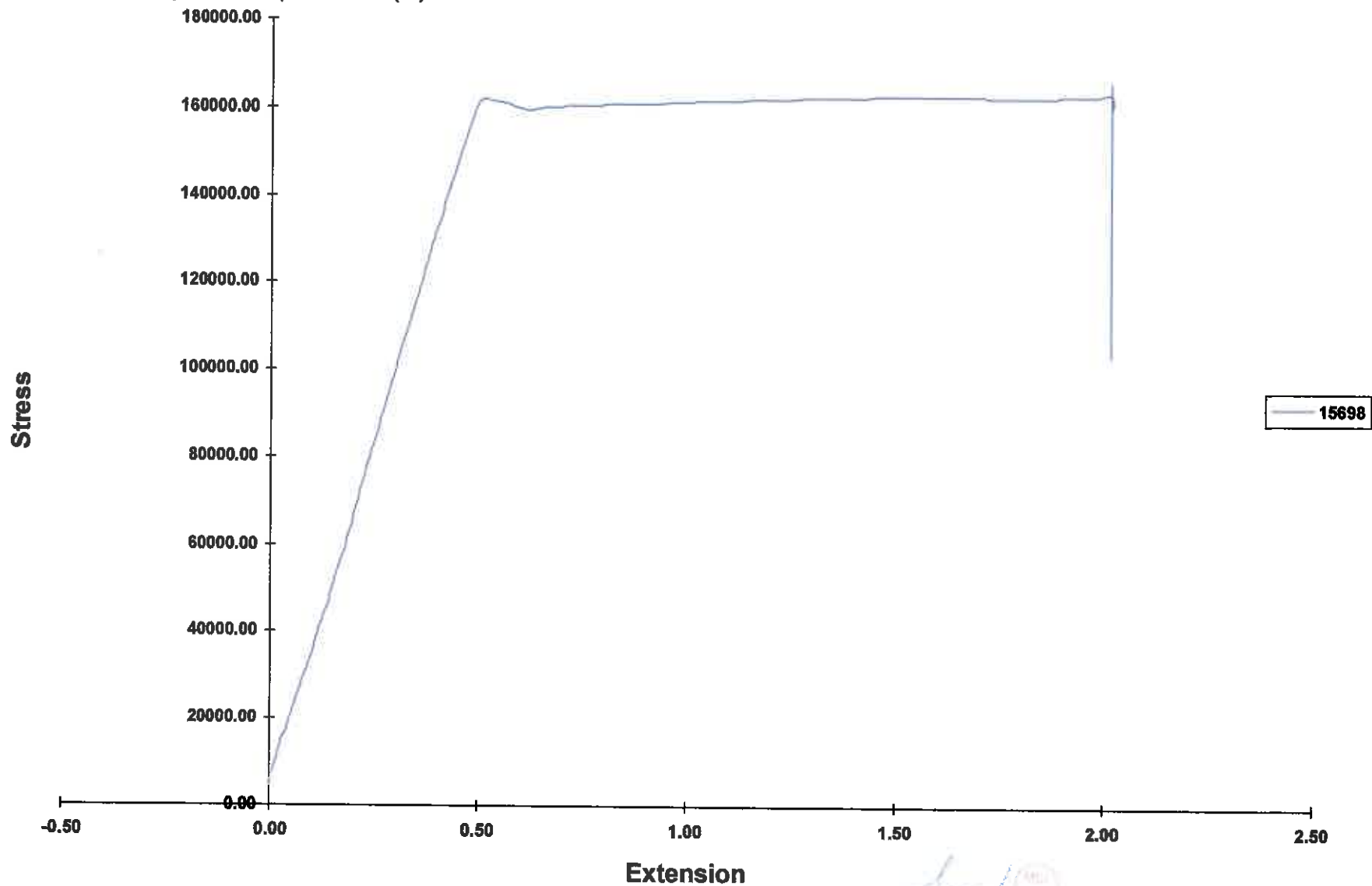
Test Performed in Accordance with AMS 2759, Rev. G

Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8 TEL 450-473-1884 FAX 450-491-5498



Report No 7135 AMS 2759 / 0.2% OFFSET YIELD / 1" GL.(4d)

Stress (Lbs / Inches ²) vs Extension (%)



Template 901

Testing Machine STM-100KN 0

By : 

Feb 26, 2020

Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8

TEL 450-473-1884 FAX 450-491-5498

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
341923	1	143218
EXPÉDITION COMPLÈTE / Shipped Complete		

CLIENT /Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ A / Shipped To

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
POHB045488		4130	2020/1/8	client

QUANTITÉ Quantity	No. PIÈCE Part No.	NOM DE LA PIÈCE Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight
----------------------	-----------------------	------------------------------	---	-----------------

40 D2741 *ATM*
BLADE
(40) D2741
JOB 200803

138.

1PAL= 1BB

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
	1	1pal=1bb

CERTIFICAT

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 40

POIDS EXPÉDIÉ / Weight Shipped : 138,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

RECEIVED

FEB 28 2020

DART AEROSPACE LTD.

APPROUVÉ
[Signature]

CERTIFICAT

QUANTITÉ EXPÉDIÉE / Quantity Shipped: 40

POIDS EXPÉDIÉ / Weight Shipped : 138,00

Signature:

Date:

Date: March 5/2020
 No. 20-8001 **WORK C**

Mar 5/2020



20-8001

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J